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# Effects of oxide particle addition on superconductivity in nanocrystalline MgB<sub>2</sub> bulk samples

Olaf Perner <sup>a,b,\*</sup>, Wolfgang Häßler <sup>a,b</sup>, Jürgen Eckert <sup>a,b,c</sup>, Claus Fischer <sup>a,b</sup>, Christine Mickel <sup>a,b</sup>, Günter Fuchs <sup>a,b</sup>, Bernhard Holzapfel <sup>a,b</sup>, Ludwig Schultz <sup>a,b</sup>

<sup>a</sup> IFW Dresden, Institute for Metallic Materials, P.O. Box 270116, D-01171 Dresden, Germany
<sup>b</sup> Dresden University of Technology, Department of Physics, Institute for Physics of Solids, D-01062 Dresden, Germany
<sup>c</sup> Technische Universität Darmstadt, FB 11 Material- und Geowissenschaften, FG Physikalische Metallkunde,
Petersenstraße 23, D-64287 Darmstadt, Germany

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#### **Abstract**

In order to improve the extrinsic superconducting properties of MgB<sub>2</sub> a combination of nanocrystalline microstructure and particle doping was studied with regard to the enhancement of flux pinning. For comparison, MgO and SiO<sub>2</sub> particles were separately introduced into the MgB<sub>2</sub> matrix by the in situ preparation technique of mechanical alloying. The oxides do not affect the formation of MgB<sub>2</sub> but influence characteristically the critical current density  $J_c$  and the irreversibility field  $H_{\rm irr}$  in hot pressed bulk samples due to a change of microstructure and lattice constants. Optimal doping levels are 5 wt.% for MgO and 2 wt.% for SiO<sub>2</sub> addition, which lead to improved  $J_c$  values of  $1.3 \times 10^6$  and  $1.2 \times 10^6$  A/cm<sup>2</sup> in self-field at 7.5 K, respectively, but do not affect the critical temperature  $T_c$ . Microstructural investigations revealed a nanocrystalline MgB<sub>2</sub> matrix with homogeneously distributed impurity particles. © 2005 Elsevier B.V. All rights reserved.

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One main focus in the investigation of superconductivity in MgB<sub>2</sub>, which was discovered by Nagamatsu et al. [1], has been the improvement

<sup>1.</sup> Introduction

<sup>\*</sup> Corresponding author. Address: IFW Dresden, Institute for Metallic Materials, P.O. Box 270116, D-01171 Dresden, Germany. Tel.: +49 351 46 59 640; fax: +49 351 46 59 541.

E-mail address: o.perner@ifw-dresden.de (O. Perner).

of the properties of this material for potential applications like magnets, cables and superconducting circuits [2,3]. The enhancement of the critical current density as well as the irreversibility field can be achieved by the introduction of pinning centers [4]. For this, different approaches like defect creation by high energy radiation and grain refinement as well as element doping and nanoparticle addition [4,5] were investigated. Dou et al. [6] have introduced the idea of SiC addition, which leads to enhancement of  $J_{\rm c}$  and  $H_{\rm irr}$  while leaving the critical temperature  $T_{\rm c}$  almost unchanged.

In a model of two-band scattering in superconductors like  $MgB_2$ , Gurevich [7] describes the possibility of  $H_{c2}$  enhancement by increasing the normal state resistivity as well as by increasing the intraband scattering rates due to substitution on Mg and B sites without affecting  $T_c$ .

The effect of MgO particles present in the MgB<sub>2</sub> microstructure was already investigated by different groups [8–10]. Kovác et al. [8] have shown that an enhancement of  $J_c$  and  $H_{irr}$  can be achieved while leaving  $T_c$  almost unchanged. But the improvement of pinning worsens the inter-grain connectivity. Riu et al. [11] studied the influence of SiO<sub>2</sub> on the properties of MgB<sub>2</sub> and found an optimum concentration of 7 at.% for  $J_c$  enhancement. Si is doped into the MgB2 lattice cell whereas the formation of Mg<sub>2</sub>Si particles leads to nanocomposite material. But the grain size of these particles of about 50 nm is too large to enable an optimum pinning efficiency, which is expected for 10-20 nm sized pinning centers because the coherence length in MgB2 is in the range of 6–7 nm [12].

A combination of different mechanisms to enhance the pinning properties of MgB<sub>2</sub> was the aim of the present work and will be described in detail in the following. The mechanical alloying technique was used for the in situ preparation of MgB<sub>2</sub> starting from magnesium and boron powders with the addition of different fractions of MgO and SiO<sub>2</sub> particles. The idea behind this was to fabricate a nanocrystalline MgB<sub>2</sub> microstructure as well as to achieve a grain size reduction of the oxide particles and their effective incorporation into the MgB<sub>2</sub> matrix. Whereas MgO is always found as a secondary phase in

 $MgB_2$ , which forms due to the presence of small amounts of oxygen in the working atmosphere [13],  $SiO_2$  can be regarded as a real impurity phase whose influence on the superconductivity in  $MgB_2$  is more complex [11].

The phase formation of  $MgB_2$  as well as the superconducting properties in dependence of the microstructure were studied. In fact, we find a different behaviour of MgO and  $SiO_2$  addition in dependence on the doping content on the properties of  $MgB_2$ . Slight additions of these impurities were found to improve the pinning properties without changing  $T_c$ . In contrast, larger amounts of MgO and  $SiO_2$  deteriorate the superconducting properties due to a change of the microstructure and the grain connectivity.

#### 2. Experimental

The preparation of  $MgB_2$  using the mechanical alloying (MA) technique was carried out with elementary amorphous boron (1  $\mu$ m particle size, 99.99% purity, Alfa Aesar) and magnesium (250  $\mu$ m maximum particle size, 99.9% purity, Goodfellow) powders in the stoichiometric composition. Furthermore, MgO (45  $\mu$ m maximum particle size, 99.5% purity, Alfa Aesar) and SiO<sub>2</sub> (45  $\mu$ m maximum particle size, 99.8% purity, Chempur) powders were added resulting in a phase fraction between 2–10 wt.% and 2–20 wt.%, respectively.

Mechanical alloying was done in a Retsch PM 400 planetary ball mill with milling tools made of tungsten carbide (WC) in a highly purified argon atmosphere with the following parameters: 50 h milling time, 250 rpm rotational speed, ball-to-powder mass ratio of 36:1. Further details are described elsewhere [13,14].

In order to receive highly densified bulk samples the as-milled and partially reacted MgB<sub>2</sub> powder was hot pressed in a vacuum chamber at a temperature of 973 K under a pressure of 500 MPa for 10 min (for further details, see [13,14]).

Phase analysis was performed using a Philips X'Pert PW 3040 X-ray diffractometer with Co  $K_{\alpha}$  radiation. Rietveld refinement [15] of the obtained X-ray diffraction patterns using MgB<sub>2</sub>, Mg, MgO, SiO<sub>2</sub>, Mg<sub>2</sub>Si and WC peaks allowed to determine

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